

P222LE-S G-DRIVE

◎ POWER RATING

Engine Speed rev/min	Type of Operation	Engine Power	
		kWm	Ps
1800	Prime Power	625	850
	Standby Power	682	927
1500	Prime Power	552	750
	Standby Power	603	820



Note : -. The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271.

- Ratings are based on ISO 8528.

→ **Prime power** available at variable load. The permissible average power out put (during 24h period) shall not exceed 70% of the prime power rating.

→ **Standby power** should be applied only to provide a basic support function to a building electrical supply in the event of a main power network failure. No overload is permitted.

◎ MECHANICAL SYSTEM

○ Engine Model	P222LE-S
○ Engine Type	V-type 4 cycle, water cooled Turbo charged & intercooled (air to air)
○ Combustion type	Direct injection
○ Cylinder Type	Replaceable wet liner
○ Number of cylinders	12
○ Bore x stroke	128(5.04) x 142(5.59) mm(in.)
○ Displacement	21.927 (1,338.0) lit.(in ³)
○ Compression ratio	14.6 : 1
○ Firing order	1-12-5-8-3-10-6-7-2-11-4-9
○ Injection timing	19° BTDC (60Hz) / 20° BTDC (50Hz)
○ Compression pressure	Above 28 kg/cm ² (398 psi) at 200rpm
○ Dry weight	Approx. 1,591 kg (3,507 lb)
○ Dimension (LxWxH)	1,717 x 1,389 x 1,288 mm (67.6 x 54.7 x 50.7 in.)
○ Rotation	Counter clockwise viewed from Flywheel
○ Fly wheel housing	SAE NO.1
○ Fly wheel	Clutch NO.14

◎ FUEL CONSUMPTION

○ Prime Power (lit/hr)	1,500 rpm	1,800 rpm
25%	38.0	42.1
50%	68.3	76.0
75%	99.8	112.3
100%	130.0	151.6
○ Standby Power (lit/h)	1,500 rpm	1,800 rpm
25%	41.0	45.3
50%	73.8	82.5
75%	107.4	122.8
100%	142.2	166.1

◎ FUEL SYSTEM

○ Injection pump	Bosch in-line "P" type
○ Governor	Electric type
○ Feed pump	Mechanical type
○ Injection nozzle	Multi hole type
○ Opening pressure	285 kg/cm ² (4,054 psi)
○ Fuel filter	Full flow, cartridge type
○ Used fuel	Diesel fuel oil

◎ MECHANISM

○ Type	Over head valve
○ Number of valve	Intake 1, exhaust 1 per cylinder
○ Valve lashes at cold	Intake 0.3mm (0.0118 in.) Exhaust 0.4mm (0.0157 in.)

◎ LUBRICATION SYSTEM

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crankshaft
○ Oil filter	Full flow, cartridge type
○ Oil pan capacity	High level 40 liters (10.6 gal.) Low level 33 liters (8.7 gal.)
○ Angularity limit	Front down 20 deg. Front up 20 deg. Side to side 15 deg.
○ Lub. Oil	Refer to Operation Manual

◎ VALVE TIMING

	Opening	Close
○ Intake valve	24 deg. BTDC	36 deg. ABDC
○ Exhaust valve	63 deg. BBDC	27 deg. ATDC

● COOLING SYSTEM

- Cooling method Fresh water forced circulation
- Water capacity 23 liters (6.07 gal.) (engine only)
- Pressure system Max. 0.9 kg/cm² (12.8 psi)
- Water pump Centrifugal type driven by belt
- Water pump Capacity 508 liters (134.2 GPM)/min at 1,800 rpm (engine only)
- Thermostat Wax – pellet type
Opening temp. 71°C
Full open temp. 85°C
- Cooling fan Blower type, plastic
915 mm diameter, 7 blade

● ELECTRICAL SYSTEM

- Charging generator 24V x 45A alternator
- Voltage regulator Built-in type IC regulator
- Starting motor 24V x 7.0kW
- Battery Voltage 24V
- Battery Capacity 200 AH (recommended)
- Starting aid (Option) Block heater

● ENGINEERING DATA

- Water flow 433 liters/min @1,500 rpm
- Heat rejection to coolant 56.6 kcal/sec @1,500 rpm
- Heat rejection to CAC 15.1 kcal/sec @1,500 rpm
- Air flow 31.8 m³/min @1,500 rpm
- Exhaust gas flow 93.9 m³/min @1,500 rpm
- Exhaust gas temp. 598 °C @1,500 rpm

- Water flow 508 liters/min @1,800 rpm
- Heat rejection to coolant 55.7 kcal/sec @1,800 rpm
- Heat rejection to CAC 26.5 kcal/sec @1,800 rpm
- Air flow 47.1 m³/min @1,800 rpm
- Exhaust gas flow 129.4 m³/min @1,800 rpm
- Exhaust gas temp. 548 °C @1,800 rpm

- Max. permissible restrictions
 - Intake system 220 mmH₂O initial
635 mmH₂O final
 - Exhaust system 600 mmH₂O max.

◆ CONVERSION TABLE

- in. = mm x 0.0394
- PS = kW x 1.3596
- psi = kg/cm² x 14.2233
- in³ = lit. x 61.02
- hp = PS x 0.98635
- lb = kg x 2.20462
- lb/ft = N.m x 0.737
- U.S. gal = lit. x 0.264
- kW = 0.2388 kcal/s
- lb/PS.h = g/kW.h x 0.00162
- cfm = m³/min x 35.336

